# **Superflex Eco**

Eco-friendly, elastic polyurethane organic mineral adhesive for highperformance and high-adhesion fixing with no vertical slip on deformable surfaces, ideal for use in GreenBuilding. Safeguards the health of operators.

Superflex Eco develops high elasticity and non-sag effect making it safe to fix water-sensitive ceramic tiles and natural stone even diagonally or from top to bottom on highly deformable and expandable, absorbent and non-absorbent substrates.













# GREENBUILDING RATING®

### **Superflex Eco**

- Category: Organic Mineral products
- Fixing ceramic tiles and natural stone
- Rating: Eco 2



RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

# **ECO NOTES**

- Formulated with locally-sourced minerals meaning lower greenhouse gas emission during transportation
- Improved on-site safety guaranteed

#### **PRODUCT STRENGTHS**

- · Floors and walls, for internal and external use
- Open and adjustability time ≥ 30 min.
- Suitable for vitrified tiles, ceramics, large formats, low thickness slabs and natural stone
- Ideal for marble and natural stone that tends to form stains and sag in the presence of humidity
- · Ideal for resin-based engineered stones
- Easy and light to spread thanks to the Light Work technology



# **AREAS OF USE**

### Use

High-elasticity adhesive for fixing of ceramic tiles, vitrified tiles, marble and natural stone, on floors and walls, on absorbent and non-absorbent, deformable surfaces.

### Materials:

 vitrified tiles, low thickness slabs, ceramic tiles, klinker, cotto, glass and ceramic mosaic, natural stone, marble, granite and recomposed materials also subjected to staining or deformation due to water absorption and thermal expansion

# Surfaces:

- mineral screed
- mineral screeds made with Biocem mineral binder
- cement-based screeds
- prefabricated concrete or fresh concrete castings
- cement plasters and cement-lime mortar
- floors and walls in polyurethane resin, glazed tiles, cement-based and resin floor tiles, porcelain tiles
- wood, metals, rubber, PVC, linoleum, glass surfaces

Internal and external flooring and walls, in domestic, commercial and industrial applications, for street furniture, underfloor heating systems, work surfaces in industrial settings or in laboratories, swimming pools, Turkish baths, thermal water baths and fountains, also in areas subject to freezing. Fixing to sheet metal used for prefabricated bathrooms, on worktops and kitchens, balconies, terraces, flat roofs and domes.

# Do not use

In contact with polystyrene or on substrates which are not fully cured and subjected to moisture rising.



# **INSTRUCTIONS FOR USE**

#### **Preparation of substrates**

Substrates must be compact and consistent, free from dust, oil and grease, free from any rising damp, with no loose, flaky, or imperfectly anchored parts. The surface must be stable, without cracks and have already completed the curing period of hygrometric shrinkage. Uneven areas must be corrected with suitable smoothing and finishing products.

#### Preparation

Superflex Eco is prepared by mixing together parts A and B from the bottom upwards, using a low-rev ( $\approx$  400/min.) helicoidal agitator, respecting the preset ratio of 3.2: 0.8 of the packs. Pour part B into the bucket containing part A, being careful to mix the two parts uniformly until a smooth, even coloured mixture is obtained. The user must mix a quantity of adhesive which can be consumed within 1 hour at +23 °C / 50% R.H. Packs of Superflex Eco must be stored at a temperature of  $\approx$  +20 °C for at least 2/3 days prior to use.

#### **Application**

Superflex Eco must be applied with a suitable, toothed trowel of the type and dimensions most appropriate for the format and type of tiles used. Using the smooth part of the trowel, apply a fine layer of product, pressing down onto the surface in order to ensure maximum adhesion. Press down each tile to allow for maximum coverage of the surface. In environments subjected to heavy traffic, in external applications and wherever high-elasticity fixing system is required, use the double-spread technique to ensure 100% application of the product to the rear of the tiles.

### Cleaning

Residues of Superflex Eco can be cleaned from tools and covered surfaces with water and alcohol while the adhesive is still fresh. Once cured, the adhesive can only be removed by mechanical means.

# **ABSTRACT**

High-performance fixing of vitrified tiles, marble, granite and ceramic tiles on deformable substrates must be carried out using two-component elastic, eco-friendly organic mineral adhesive with no vertical slip, compliant with EN 12004 – class R2 T, GreenBuilding Rating® Eco 2, such as Superflex Eco manufactured by Kerakoll. The surface must be clean, free from any loose, flaky parts and adequately matured. A \_\_\_\_ mm toothed trowel must be used for an average coverage of  $\approx$  \_\_\_\_ kg/m². Create elastic fractionizing joints every \_\_\_ m². Tiles must be fixed with joints of \_\_\_ mm width.

Appearance	Part A white paste / Part B white paste		
Specific weight	Part A ≈ 1.46 kg/dm³ / Part B ≈ 1.78 kg/dn	1 <sup>3</sup>	
Mineralogical nature of inert material	crystalline carbonate		
Grading	≈ 0 – 100 µm		
Shelf life	≈ 24 months in the original packaging		
Warning	Protect from frost		
	Avoid direct exposure to sunlight and sources of heat		
Pack	monopack 4 kg (3,2+0,8 kg)		
Mixing ratio	Part A : Part B = 3,2 : 0,8		
Viscosity of the mixture	≈ 750000 mPa · s, rotor 7 RPM 5	Brookfield method	
Specific weight of the mixture	≈ 1,5 kg/dm³		
Temperature range for application	from +10 °C to +30 °C		
Pot life	≥ 30 min.		
Open time	≥ 30 min.	EN 1346	
Adjustability	≥ 30 min.		
Vertical slip	≤ 0,5 mm	EN 1308	
Foot traffic	≈ 24 hrs		
Grouting	≈ 12 hrs on walls / ≈ 24 hrs on floors		
Interval before normal use	≈ 3 days		
Coverage *	≈ 1.5 kg/m² per mm of thickness		

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e.temperature, ventilation and absorbency level of the surface and of the materials fixed.

(\*) Can vary depending on the irregularity of the surface and the format of the tile.



HIGH-TECH		
Shear adhesion after 7 days	≥ 4 N/mm²	EN 12003
Durability test:		
- shear adhesion after water immersion	≥ 3,5 N/mm²	EN 12003
- shear adhesion after thermal shock	≥ 3,5 N/mm²	EN 12003
Adhesion to concrete after 7 days	≥ 2.5 N/mm² (concrete yield)	EN 1348
Vertical slip	≤ <b>0,5</b> mm	EN 1308
Ultimate elongation after 7 days	≈ 30%	
Working temperature	from -40 °C to +70 °C	
Conformity	R2	EN 12004
LEED®		
LEED® Points Contribution*	LEED® Points	
MR Credit 5 Regional Materials	up to 2	GBC Italia
// ·/ · · · · · · · · · · · · · · · · ·	P 26 P	

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

\* LEED® is an environmental performance measurement system designed for new and existing commercial, institutional, and domestic buildings, based on energy and environmental principles commonly recognized and accepted by the international scientific community. The LEED® building sustainability assessment system is a voluntary system. To calculate the score, consult the rules provided by the Italy LEED® Manual (edition 2009). © 2010, Green Building Council Italy, U.S. Green Building Council, all rights reserved

# WARNING

- Product for professional use
- abide by any standards and national regulations
- use at temperatures between +10 °C and +30 °C
- use packs which have been stored for 2/3 days before use at +20 °C
- strictly keep to the mixing ratio of 3.2: 0.8. For partial mixing, weigh the two parts precisely
- workability times may vary considerably, depending on environmental conditions and the temperature of the tiles
- protect against direct rain for at least 12 hrs
- do not fix on substrates subject to moisture rising or which are not completely dry
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll India Helpline (Toll Free) 1800-200-6550 info@kerakollindia.com

